

METHOD STATEMENT

webergROUT flowable

1. SUBSTRATE PREPARATIONS

Ensure the substrate is clean, free from contamination, loose particles, grease, lacquer, plastics or traces of foreign materials. Ensure the tiles have good adhesion to the wall.

Dampen the joints with clean water before applying the grout

2. INSTALLATION

Mixing

webergROUT flowable can be applied at least 1 day after tiling.

Add one 25 kg bag of **webergROUT flowable** into clean water. Mixing proportion with water is as follows:

Tile Grout	Water
webergROUT flowable (All colours)	Approx 7 – 8 litres

Please note that too much water is prohibited. It will cause the grout to be weak with a tendency to crumble. It may also cause surface discolouration and variation, especially with darker colours.

Stir the mixture thoroughly for 5 – 7 minutes to obtain a creamy paste without lumps. Use a low speed mixer to avoid excess air entrained into the grout

The blended mixture of **webergROUT flowable** in a well cover pot must be used within one hour and pot must avoid direct sunshine.

Grouting

Dampen the joints with clean water before applying the grouting mortar. Ensure no excess water before application.

Fill in the **webergROUT flowable** grouting mortar into the grout squeezing bag until the bag is 2/3 full.

Apply the grouting mortar by squeezing the mortar into the tiled joints and force and compact the maximum amount of **webergROUT flowable** grouting mortar deep into the joints until they are firmly filled.

Make sure there is no excess of grouting mortar on the tile surface.

Allow the grout to dry for 60 – 120 minutes, depending on temperature and humidity, and then use a pointing tool to force the grouted joints to smoothen the grouted surface.

Excess grout on the tiles should be wiped away diagonally using a rubber or sponge trowel.

Too much water is also prohibited. It will cause the grout to be weak with a tendency to crumble. It may also cause surface discolouration and variation, especially with darker colours.

3. LIST OF TOOLS

- 700 rpm electrical mixer
- Suitable size mixing bucket
- Rubber or Sponge trowel for tile grouting
- Steel trowel and other traditional plastering tools
- Sponge or cloth for cleaning

4. CURING

Natural air curing is enough for all the above **weber** products. Water mist is not required for interior application. However, water mist is requested under the extreme hot or dry weather condition.

* Note: The information and physical data in this catalogue is given to the best of our knowledge under standard testing method and controlled environment. The results may vary with different weather / site conditions, workmanship or substrates. This is beyond our control that we shall not be liable for any faults or consequences arising or associated with this. We suggest comprehensive tests to be conducted before final application. Unless specified, all technical data are average values with curing time of 28 days. We reserve the right to update or amend the contents in the light of new findings during the course of research and development.